



More Precision

thermo**IMAGER** TIM // Compact thermal imaging cameras





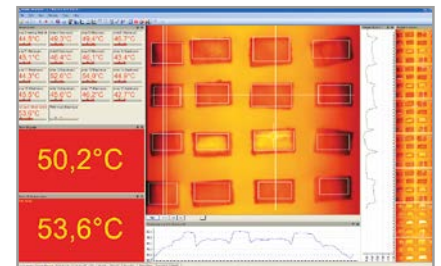
thermoIMAGER TIM G7

Thermal imaging camera with line scan feature for the glass industry

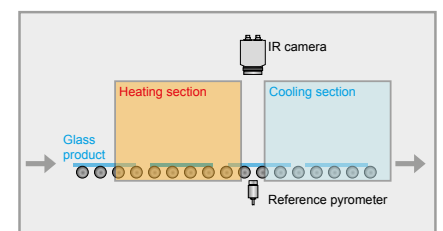
- Line scan feature via license-free TIMConnect analysis software
- Compact size of 46 x 56 x 90 mm
- Frame rate up to 125 Hz
- Robust against ambient temperatures up to 70 °C without requiring additional cooling, up to 315 °C with cooling jacket
- Optional integration of a reference pyrometer for glass with a reflection coating
- Compact design (46 x 56 x 90 mm) with USB interface
- Lightweight (320 g incl. lens)
- Exchangeable lenses & industrial accessories
- Software TIMConnect included
- Software Developer Kit and LabVIEW examples included

Software

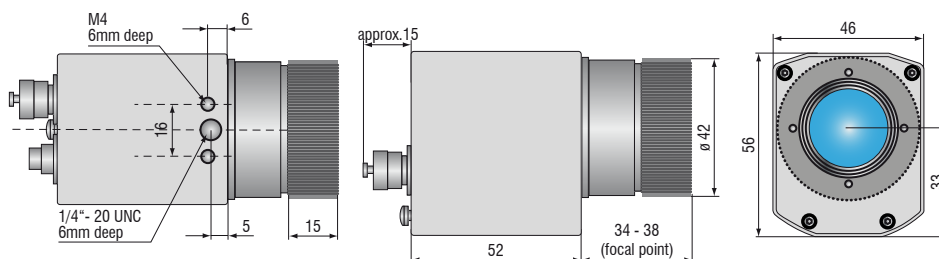
- Line scan feature
- Display of the thermal image in real time (80 Hz) with recording function (video, snapshot)
- Complete set up of parameters and remote control of the camera
- Detailed analysis of fast, thermodynamic processes
- Output of analog temperature or alarm values via the process interface
- Digital communication via RS232 or DLL for software integration



Exact temperature measurement on moving glass surfaces due to line scan feature



Line scan camera feature measures the temperature distribution between the heating zone and the cooling zone e.g. when toughened or tempered safety glass is heat-treated.



Model	TIM G7	TIM G7 VGA
Optical resolution	382 x 288 pixels	640 x 480 pixels
Temperature ranges	200 °C to 1500 °C	
Sighting range	0 °C to 250 °C (no measurement)	
Spectral range	7.9 μm	
Frame rate	switchable 80 Hz or 27 Hz	32 Hz / 125 Hz in the subframe mode (640x120 pixels)
System accuracy	±2 °C or ±2 %, whichever is greater	
Lenses	13° x 10° FOV / f = 41 mm ¹⁾ or 29° x 22° FOV / f = 18.7 mm ¹⁾ or 53° x 40° FOV / f = 10.5 mm ¹⁾ or 80° x 56° FOV / f = 7.7 mm ¹⁾	15° x 11° FOV / f = 42 mm ¹⁾ or 33° x 25° FOV / f = 18.7 mm ¹⁾ or 60° x 45° FOV / f = 10.5 mm ¹⁾ or 90° x 64° FOV / f = 7.7 mm ¹⁾
Thermal sensitivity (NETD)	130 mK	
Detector	FPA, uncooled (25 μm x 25 μm)	FPA, uncooled (17 μm x 17 μm)
Outputs/digital	USB 2.0 / optional GigE	
Standard process interface (PIF)	0-10 V input, digital input (max. 24 V), 0-10 V output	
Industry process interface (PIF)	2x 0-10 V inputs, digital input (max. 24 V), 3x 0(4)-20 mA outputs, 3x relays (0-30 V/ 400 mA), fail-safe relay	
Cable length (USB)	1 m (standard), 5 m, 10 m 5 m and 10 m also as high temperature USB cable (180 °C)	
Power supply	USB powered	
Tripod mount	¼-20 UNC	
Protection class	IP67	
Ambient temperature range	0 °C to 70 °C	0 °C up to 50 °C
Storage temperature	-40 °C to 85 °C	-40 °C to 70 °C
Relative humidity	20 to 80 %, non-condensing	
Vibration	IEC 60068-2-6 (sinus-shaped) / IEC 60068-2-64 (broadband noise)	
Shock	IEC 60068-2-27 (25 g and 50 g)	
Housing (size)	46 mm x 56 mm x 90 mm	
Weight	320 g, incl. lens	

PC requirements: minimum 1.5 GHz, 1 GB RAM, Windows XP SP 2 or Windows 7

¹⁾ Please note: measurement accuracy can be out of specification with distances below 200 mm

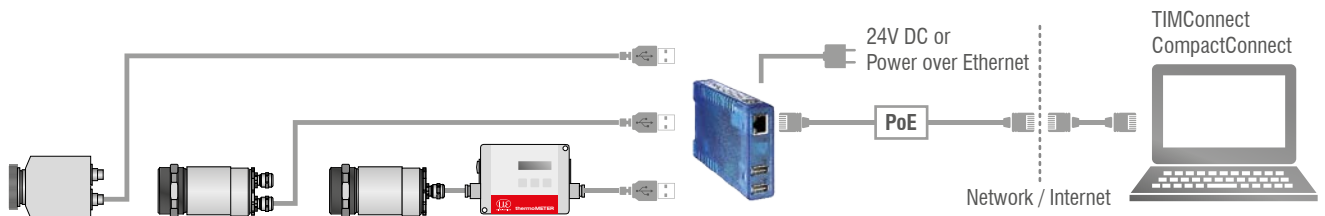
Scope of supply

TIM G7

- TIM process camera
incl. a selectable lens
- Instruction Manual
- USB cable 1 m
- Software for real-time processing
and analyzing thermal images
- Tripod mount
- PIF cable incl. terminal block (1 m)
- Transport case

thermoIMAGER TIM USB Server Gigabit**Simple cable extension for the thermoIMAGER TIM series and pyrometers**

- Fully compatible with USB 2.0, data transfer rate 1.5/ 12/ 480mbps,
USB transfer modes: Control, Bulk, Interrupt, Isochronous
- For all models in the thermoIMAGER TIM series 1x TIM640, 1x TIM4xx, 2x TIM160, 1x TIM200
- Full TCP/IP support incl. routing and DNS
- Two independent USB ports
- Galvanic isolation 500V_{RMS} (network connection)
- Remote configuration via web-based management



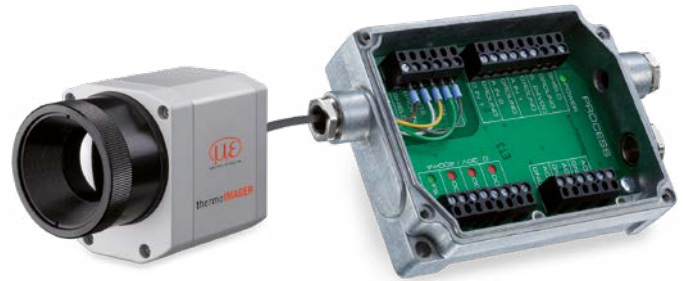
Model	TIM USB Server Gigabit
USB ports	Two independent USB ports
USB speed	480 Mbit/s
Network	10/100/1000 BaseT (max. 1000 Mbit/s)
Power supply	Power over Ethernet (PoE) class 3 (6.49 - 12.95 W) or via screw terminal DC 24 V ... 48 V ($\pm 10\%$)
Power consumption	External power supply (24 V DC) without USB devices: typ. 120 mA External power supply (24 V DC) with 2 USB devices each 2.5 W: typ. 420 mA
Ambient temperature range	Storage: -40 ... 85 °C In operation, individually assembled: 0 ... 50 °C
Permissible relative humidity	0 - 95 % (non-condensing)
Housing	Compact plastic housing for DIN rail mount, 105 x 75 x 22 mm
Weight	200 g
Scope of supply	1 x USB Server Gigabit 24 V DC power supply unit Quick guide ¹⁾
USB protocols	USB 1.0 / 1.1 / 2.0 Control / Bulk / Interrupt / Isochronous
Protocols for direct network connection	TCP/IP: Socket Auxiliary protocols: ARP, DHCP, HTTP, PING Inventory keeping, group management

¹⁾ TIMConnect CD or Compact Connect CD: USB redirector | WuTility Management Tool | Operating instructions (DE/EN)

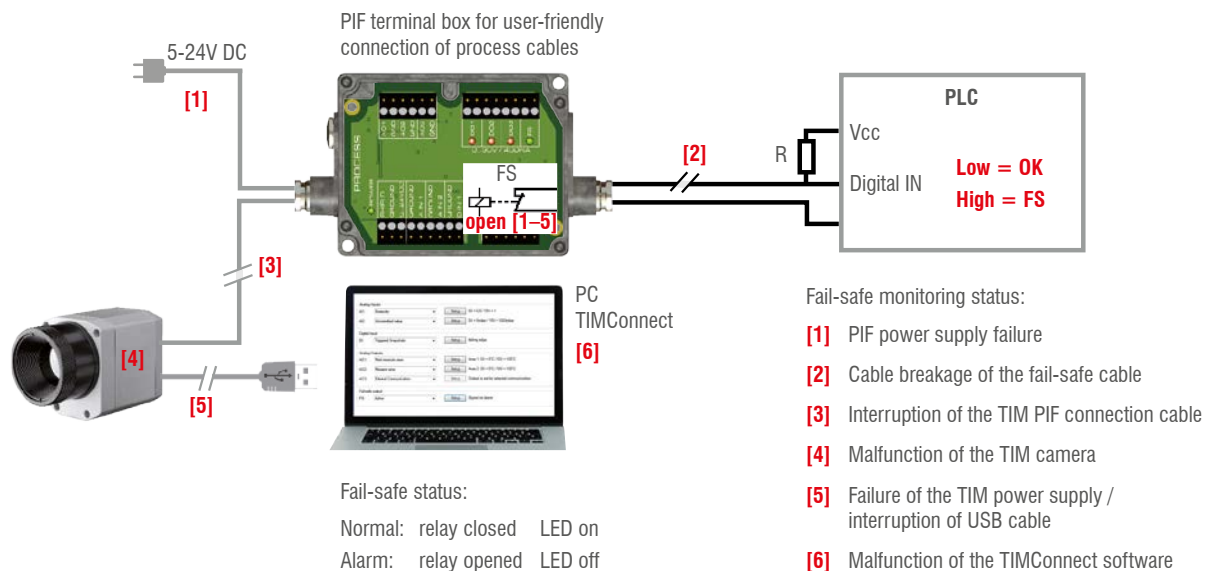
Industrial process interface

Camera and process control for use in industrial environments

- Industrial process interface with 3 analog / alarm outputs, 2 analog inputs, 1 digital input, 3 alarm relays
- 500V AC_{RMS} galvanic isolation between TIM camera and process
- Separate fail-safe relay output
- TIM hardware with all cable connections and the TIMConnect software are permanently monitored during operation



Exemplary fail-safe monitoring of the TIM camera with connected PLC



Model	Industrial process interface
Protection class	IP65 (NEMA-4)
Ambient temperature range	-30 °C to 85 °C
Storage temperature	-30 °C to 85 °C
Relative humidity	10 to 95 %, non-condensing
Vibration resistance	IEC 60068-2-6 (non-condensing)/ IEC 60068-2-64 (broadband noise)
Shock	IEC 60068-2-27 (25 g and 50 g)
Weight	610 g (with 5 m cable)
Cable length	5 m, optional 10 m and 20 m or HT cable (180 °C or 250 °C)
Power supply	5 to 24 VDC
LED indicators	2 green LEDs for voltage and fail safe / 3 red LEDs for alarm relay status
Insulation	500V AC _{RMS} between TIM camera and process
Outputs	3 analog / alarm outputs 3 alarm relays ¹⁾
Inputs	2 analog input 1 digital input
Ranges	0/4-20 mA (for AO 1 – 3) ¹⁾ 0 – 30 V / 400 mA (for alarm relays DO 1 – 3) 0 – 10 V (for AI 1 – 2) 24 V (for DI)
Analog inputs	Emissivity setting Ambient temperature compensation Reference temperature Uncommitted value Flag control Triggered snapshots, triggered recordings, triggered line scan camera, triggered event grabber Reset peak-/valley-hold
Digital input	Flag control Triggered snapshots, triggered recordings, triggered line scan camera, triggered event grabber Reset peak-/valley-hold
Analog outputs	Main measuring range Measuring range Internal temperature Flag status Alarm Frame synchronization Fail safe External communication Center pixel (direct output) ²⁾

¹⁾ active when AO1, 2 or 3 is / are programmed as alarm output ²⁾ available only for the models TIM M1 / TIM M05

thermoIMAGER TIM NetPC / NetPCQ PC solution for thermoIMAGER TIM applications

TIM NetPC is a professional, embedded industrial PC solution with passive cooling (fanless) for thermoIMAGER applications and is suitable for top hat rail mounting. The NetPC and the TIM camera can be operated in combination as stand-alone system. Remote maintenance via Ethernet is possible. Data provided by the TIM camera can be stored directly on the NetPC where customer-specific software can also be installed. A recovery-stick is included in the scope of delivery.

- Supports all thermoIMAGER TIM models
- Supports 120 Hz (TIM 160), up to 80 Hz (TIM 4x0), up to 32 Hz (TIM 640) frame rates
- Including TIMConnect software
- Monitor via VGA (analog)
- Integrated watchdog feature
- Optional: up to 20 m USB cable, high temperature USB cable, extendable up to 100 m Ethernet cable



thermoIMAGER TIM NetPC

Model	TIM NetPC	TIM NetPCQ
Ambient temperature range	0 °C to 50 °C	
Storage temperature	-20 °C to 60 °C	
Relative humidity	10 to 95 %, non-condensing	
Dimensions	165 x 65 x 130 mm (W x H x D)	
Material (housing)	Anodized aluminum	
Weight	1000 g	
Vibration	IEC-2-6: 3 G, 11 - 200 Hz, each axis	
Shock	IEC-2-27: 50 G, 11 ms, each axis	
Operating system	Windows 7 embedded	
Power supply	12 - 24 V DC	
Power consumption	approx. 9.5 W without TIM [0.76 A with 12 V]	
Cooling	passive cooling (fanless)	
Processor	Intel® Atom™ 2600 @ 2x1.6 GHz Dual	Intel® Atom™ J1900 @ 4x2.4 GHz
Hard drive	integrated 64 GB SSD	
RAM	2 GB DDR3 RAM 800 MHz	
Ports	1 Gbit/s (GigE), 2 x RS 232, 4 x USB 2.0, VGA	1 GigE, 2 x RS232 / 485, 3 x USB 2.0, 1 x USB 3.0, VGA
Additional functions	1x status LED	

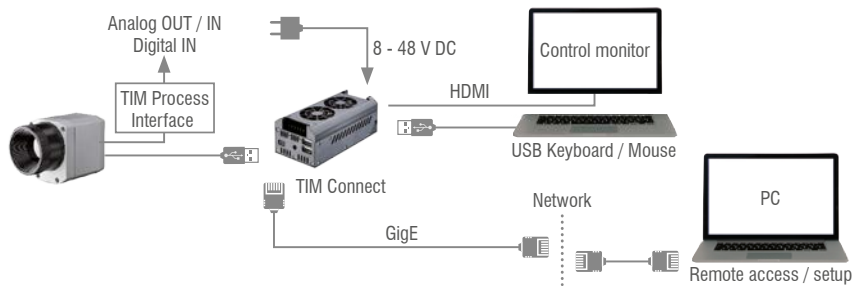
thermoIMAGER TIM NetBox

Miniature PC for thermoIMAGER TIM series

- Can be integrated into CoolingJacket Advanced Extended
- Miniature PC for TIM 160/ 4x0 standalone mode for cable extension
- Supports 120 Hz (TIM 160 up to 70 Hz (TIM 4x0) frame rate, 32 Hz (TIM 640)
- Integrated hardware and software watchdog
- Optional: up to 20 m USB cable, high temperature USB cable, extendable up to 100 m Ethernet cable (PoE)

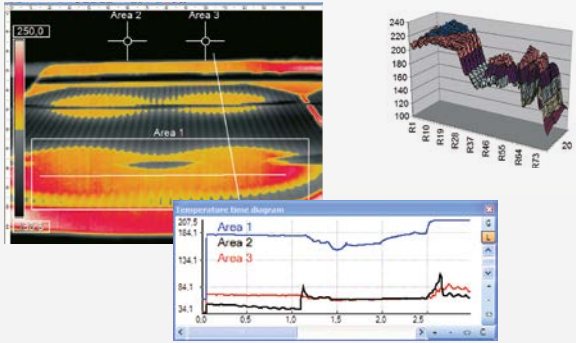


thermoIMAGER TIM NetBox



Model	TIM NetBox
Operating temperature	0 °C up to 50 °C
Storage temperature	-20 °C to 75 °C
Relative humidity	10 to 95 %, non-condensing
Material (housing)	Anodized aluminum
Dimensions	113 x 57 x 47 mm
Weight	385 g
Vibration	IEC 60068-2-6 (sinus-shaped) / IEC 60068-2-64 (broadband noise)
Shock	IEC 60068-2-27 (25 g and 50 g)
Operating system	Windows 7 Professional
Power supply	8 ... 48 VDC or Power over Ethernet (PoE/ 1000BASE-T)
Power consumption	7.5 W (+ additional 2.5 W for TIM camera)
Cooling	Active via two integrated fans
Board	COM Express® mini embedded board
Processor	Intel® E3845 Quad Core, 1.91 GHz
Hard drive	16 GB SSD
RAM	2 GB (DDR2, 533MHz)
Ports	2x USB 2.0, 1x USB 3.0, 1x Mini-USB 2.0, Micro-HDMI, Ethernet (Gigabit Ethernet)
Extensions	micro SDHC / SDXC card
Additional functions	4x status LEDs

TIMConnect SOFTWARE FEATURES



Comprehensive IR camera software

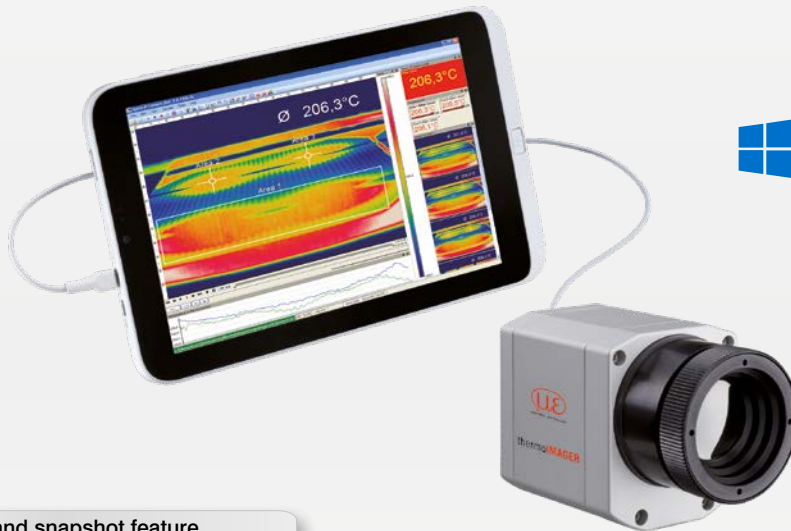
- License-free analysis software and complete SDK included
- Intuitive user interface
- Camera remote control via software
- Displays several camera images in different windows
- Compatible with Windows 7, 8 and 10 and Linux (Ubuntu)
- Data output via PIF hardware interface using up to 3 analog channels



Windows 7

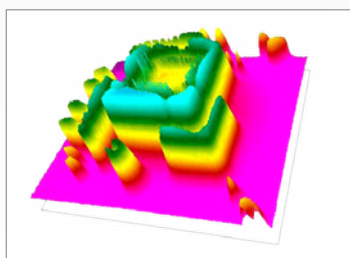
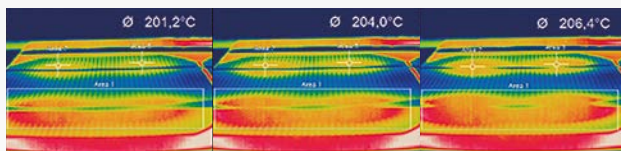


Windows 10



Video recording and snapshot feature (IR or BI-SPECTRAL)

- Recording of video sequences and individual images for later analysis or documentation
- Adjustable frame rate to reduce data volume
- Display of snapshot process for direct analysis



Online and offline data analysis

- Real-time temperature information (°C or °F) in main window, as digital display or graphic display
- Detailed analysis using measuring fields, automatic hotspot/coldspot search
- Logical linking of temperature information
- Slow-motion replay without connected camera
- Various color palettes to highlight thermal contrasts

Temperature data analysis and documentation

- Triggered data collection
- Radiometric video sequences (*.ravi) and snapshots (*.tiff)
- Thermal images as *.tiff or text files *.csv, *.dat incl. complete temperature information
- Data transfer in real time to other software programs via DLL or COM port interfaces

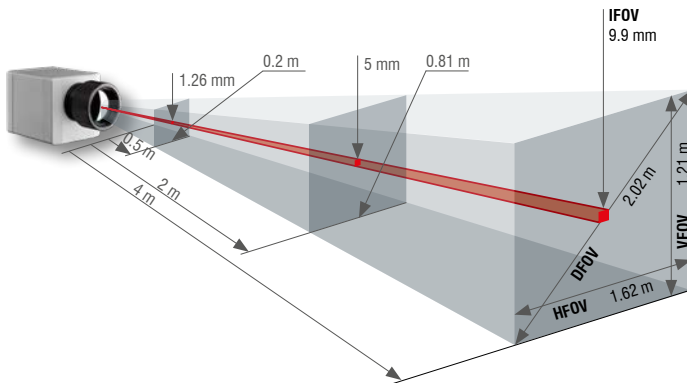
TIM 160 / 200		Focal length [mm]	Angle	Minimum measurement distance*	Distance to measurement object [m]											
160 x 120 px					0.02	0.1	0.2	0.3	0.5	1	2	4	6	10	30	100
23° Standard lens	10	23° 17° 29° 2.48 mrad	0.2 m	HFOV [m]	0.012	0.043	0.08	0.12	0.21	0.41	0.81	1.62	2.44	4.1	12.2	40.6
				VFOV [m]	0.009	0.032	0.06	0.09	0.15	0.30	0.60	1.21	1.81	3.0	9.0	30.1
				DFOV [m]	0.015	0.054	0.10	0.16	0.26	0.51	1.01	2.02	3.03	5.1	15.2	50.5
				IIFOV [mm]	0.1	0.3	0.5	0.8	1.3	2.5	5.0	9.9	14.9	24.8	74.4	248.0
6° Telephoto lens	35.5	6° 5° 8° 0.70 mrad	0.5 m	HFOV [m]					0.06	0.11	0.23	0.45	0.68	1.1	3.4	11.3
				VFOV [m]					0.04	0.09	0.17	0.34	0.51	0.8	2.5	8.5
				DFOV [m]					0.07	0.14	0.28	0.57	0.85	1.4	4.2	14.2
				IIFOV [mm]					0.4	0.7	1.4	2.8	4.2	7.0	21.1	70.4
48° Wide angle lens	5.7	41° 31° 51° 4.39 mrad	0.2 m	HFOV [m]	0.022	0.082	0.16	0.23	0.38	0.76	1.51	3.00	4.50	7.5	22.5	74.9
				VFOV [m]	0.016	0.059	0.11	0.17	0.28	0.55	1.10	2.19	3.28	5.5	16.4	54.5
				DFOV [m]	0.027	0.101	0.19	0.29	0.47	0.94	1.86	3.72	5.57	9.3	27.8	92.7
				IIFOV [mm]	0.1	0.4	0.9	1.3	2.2	4.4	8.8	17.5	26.3	43.9	131.6	438.6
72° Wide angle lens	3.3	72° 52° 89° 7.51 mrad	0.2 m	HFOV [m]	0.039	0.152	0.29	0.43	0.72	1.42	2.84	5.66	8.49	14.1	42.4	141.4
				VFOV [m]	0.027	0.106	0.20	0.30	0.50	0.99	1.98	3.95	5.92	9.9	29.6	98.6
				DFOV [m]	0.048	0.186	0.36	0.53	0.87	1.74	3.46	6.91	10.35	17.2	51.7	172.3
				IIFOV [mm]	0.2	0.8	1.5	2.3	3.8	7.5	15.0	30.0	45.0	75.1	225.2	750.8

TIM 400 / 450 / G7		Focal length [mm]	Angle	Minimum measurement distance*	Distance to measurement object [m]											
382 x 288 px					0.02	0.1	0.2	0.3	0.5	1	2	4	6	10	30	100
29° Standard lens	18.7	29° 22° 37° 1.34 mrad	0.2 m	HFOV [m]		0.060	0.11	0.16	0.27	0.53	1.0	2.1	3.1	5.2	15.6	52.1
				VFOV [m]		0.045	0.08	0.12	0.20	0.40	0.78	1.6	2.3	3.9	11.7	39.0
				DFOV [m]		0.074	0.14	0.20	0.33	0.66	1.3	2.6	3.9	6.5	19.5	65.1
				IIFOV [mm]		0.1	0.3	0.4	0.7	1.3	2.7	5.4	8.0	13.4	40.1	133.7
13° Telephoto lens (except for G7)	41	13° 10° 17° 0.61 mrad	0.5 m	HFOV [m]					0.12	0.23	0.47	0.94	1.40	2.3	7.0	23.4
				VFOV [m]					0.09	0.17	0.35	0.70	1.05	1.7	5.2	17.5
				DFOV [m]					0.15	0.29	0.58	1.17	1.75	2.9	8.8	29.2
				IIFOV [mm]					0.3	0.6	1.2	2.5	3.7	6.1	18.4	61.2
53° Wide angle lens	10.5	53° 40° 66° 2.38 mrad	0.2 m	HFOV [m]		0.11	0.21	0.31	0.51	1.0	2.0	4.0	6.0	9.9	29.7	99.0
				VFOV [m]		0.08	0.15	0.23	0.37	0.73	1.4	2.9	4.3	7.2	21.6	71.9
				DFOV [m]		0.14	0.26	0.38	0.63	1.2	2.5	4.9	7.4	12.2	36.7	122.3
				IIFOV [mm]		0.2	0.5	0.7	1.2	2.4	4.8	9.5	14.3	23.8	71.5	238.4
80° Wide angle lens	7.7	80° 56° 97° 3.25 mrad	0.2 m	HFOV [m]		0.182	0.35	0.84	0.84	1.65	3.29	6.55	9.82	16.4	49.0	163.4
				VFOV [m]		0.119	0.23	0.55	0.54	1.08	2.14	4.28	6.41	10.7	32.0	106.6
				DFOV [m]		0.218	0.41	1.00	1.00	1.97	3.92	7.83	11.73	19.5	58.5	195.1
				IIFOV [mm]		0.3	0.7	1.6	1.6	3.3	6.5	13.0	19.5	32.5	97.4	324.7

TIM 640 640 x 480 px	Focal length [mm]	Angle	Minimum measurement distance*	Distance to measurement object [m]											
					0.1	0.2	0.3	0.5	1	2	4	6	10	30	100
33° Standard lens	18.7	33° 25° 41° 0.91 mrad	0.2 m	HFOV [m]	0.068	0.13	0.19	0.31	0.60	1.20	2.38	3.57	5.9	17.8	59.3
				VFOV [m]	0.051	0.09	0.14	0.23	0.45	0.89	1.77	2.65	4.4	13.2	44.2
				DFOV [m]	0.085	0.16	0.23	0.38	0.75	1.49	2.97	4.45	7.4	22.2	74.0
				IFOV [mm]	0.1	0.2	0.3	0.5	0.9	1.8	3.6	5.5	9.1	27.3	90.9
15° Telephoto lens	41.5	15° 11° 19° 0.41 mrad	0.5 m	HFOV [m]				0.13	0.26	0.52	1.05	1.57	2.6	7.8	26.1
				VFOV [m]				0.10	0.20	0.39	0.79	1.18	2.0	5.9	19.6
				DFOV [m]				0.17	0.33	0.66	1.31	1.96	3.3	9.8	32.7
				IFOV [mm]				0.2	0.4	0.8	1.6	2.5	4.1	12.3	41.0
60° Wide angle lens	10.5	60° 45° 75° 1.62 mrad	0.2 m	HFOV [m]	0.128	0.25	0.36	0.59	1.17	2.32	4.63	6.94	11.6	34.6	115.4
				VFOV [m]	0.091	0.18	0.26	0.42	0.83	1.66	3.31	4.96	8.3	24.7	82.4
				DFOV [m]	0.157	0.30	0.44	0.72	1.43	2.85	5.69	8.52	14.2	42.6	141.8
				IFOV [mm]	0.2	0.3	0.5	0.8	1.6	3.2	6.5	9.7	16.2	48.6	161.9
90° Super wide angle lens	7.7	90° 64° 111° 2.21 mrad	0.2 m	HFOV [m]	0.220	0.43	0.63	1.03	2.03	4.04	8.06	12.07	20.1	60.3	200.8
				VFOV [m]	0.138	0.27	0.39	0.64	1.27	2.53	5.05	7.57	12.6	37.8	125.9
				DFOV [m]	0.260	0.50	0.73	1.21	2.39	4.76	9.50	14.24	23.7	71.1	237.0
				IFOV [mm]	0.2	0.4	0.7	1.1	2.2	4.4	8.8	13.2	22.1	66.2	220.8

FOV = Field of view; HFOV = Horizontal field of view; VFOV = Vertical field of view; DFOV = Diagonal dimension of the total measuring field at the object level; IFOV = Indicated field of view
Table with examples showing which measuring field sizes and pixel sizes are reached at which distance. Various lenses are available for optimal configuration of the camera.
Wide angle lenses have radial distortion due to the angle of their aperture. The TIMConnect software has an algorithm which corrects this distortion.

* Please note: The measurement accuracy of the camera may lie outside of the specifications for distances below the defined minimum measurement distance.



- Standard-, telephoto- and wide angle lenses for adaptation to different applications
- High quality germanium lenses and special anti-reflective coating for excellent optics
- Factory-calibrated lenses for easy exchange of optical system without recalibration

Measuring field sizes can be calculated online at www.micro-epsilon.com/optikkalkulator.

High performance sensors made by Micro-Epsilon



Sensors and systems for displacement and position



Sensors and measurement devices for non-contact temperature measurement



2D/3D profile sensors (laser scanner)



Optical micrometers, fiber optic sensors and fiber optics



Color recognition sensors, LED analyzers and color inline spectrometer



Measurement and inspection systems



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